

LaPlante Welding of Cornwall Rigging Fees

	<p><u>Rigging to Include:</u> Electrical disconnect, dismantle and prep where applicable and loading onto provided trucks (Rigger can also quote transportation if requested). All prices are plus fees and taxes. Export buyers contact riggers for container or specialty pricing.</p>	
Lot	Description	Rigging
52	<p>2009 FICEP BEAM DRILL LINE CONSISTING OF: FICEP 1001 DFB BEAM DRILL, S/N 32133, TANDEM CNC/PLC CONTROL, 50' DRILLING CAPACITY, 1-1/4" MAX HOLE DIAMETER, 40" STROKE, 170 - 2,500 RPM SPINDLE SPEEDS, SINGLE SPINDLE, 850 IPM MAX FEED RATE, 65 IPM POSITIONING SPEED, 15 FPM MAX DRILL POSITIONING SPEED, 40" X 40" MAX BEAM SIZE, 25HP DRIVE, FOUR SIDE SCRIBING OPTION, FICEP HORIZONTAL BANDSAW, S/N 32187, LIGHT CURTAINS, HYDRAULIC CLAMPING, APPROX. 90'L X 65" INFEED POWER CONVEYOR W/ ROBOTIC FEEDER, 65'L X 65" OUTFEED HYDRAULIC POWER CONVEYOR (NEW COST OVER \$650K USD)</p>	\$ 9,800.00
56	<p>HYDRAULIC CAMBERING & BEAM STRAIGHTENING MACHINE, 30 TON CAPACITY, APPROX. 23-1/2'L X 9'W W/ (2) HYDRAULIC POWER PACKS, GE 300 LINE CONTROL, POWER PACK PENDANT CONTROL, (4) HYDRAULIC CYLINDERS/STRAIGHTENERS, 22-1/2" BETWEEN STRAIGHTENERS, CONTROLLER SEAT</p>	\$ 350.00
62	<p>CONTROLLER AUTOMATION ANGLE MASTER ABL-100 ANGLE IRON PUNCH/SHEAR, WEB PUNCH UNIT, FLANGE PUNCH UNIT, ANGLE SHEAR CUT-OFF, 8" X 8" X 1" MAX ANGLE SIZE, 1-1/2" X 1-1/2" X 3/16" MIN ANGLE SIZE, 1" X 12" MAX FLAT BAR SIZE, 3/16" X 2-1/4" MIN FLAT BAR SIZE, 12" MAX CHANNEL WEB PUNCH, 4" MIN CHANNEL WEB PUNCH, 115 TON PUNCH CAP., 1-9/16" HOLE CAP., S/N 02-023 W/ AUTO-LOAD INFEED CONVEYOR, POWERED DUMP CONVEYOR, POWER PACK, CONTROLS, ETC.</p>	\$ 3,800.00

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70	2013 MACHITECH AUTOMATION PC-1000 CNC PLASMA & DRILL CUTTING SYSTEM, 30HP DRILLING HEAD, 2" CUTTING CAP. (3.2" EDGE START), 122" X 32FT TABLE, HYPER THERM HPR400XD POWER SUPPLY W/ REXROTH INDRA CONTROL V POSITION CONTROL, EDGE PRO CONTROL, S/N 50880 (SUBJECT TO APPROVAL)	\$ 7,800.00
75	CONTROLLED AUTOMATION BTL-1063/1040 PLASMA CUTTING TABLE, 10'L X 5'W, (2) HEAD, S/N 01-073 W/ HYPER THERM MAX 200 POWER SOURCE & ARCWRITER POWER SOURCE, S/N 084-000856 W/ SPARE PARTS	\$ 3,000.00
79	METAL WORKING MACHINERY COMPANY SHOTBLAST SYSTEM (REBUILT BY SPINBLAST), (4) WHEEL, APPROX. 1,800HRS, DUST COLLECTOR & RECLAIM UNIT, CONTROL PANEL W/ BUZZ DUCT, (3) 40HP DRIVES ON SHOT BLAST SYSTEM, POWER INFEED AND OUTFEED ROLLER CONVEYORS W/ INDIVIDUAL CONTROLS, WIRE FEEDS BACK TO TRANSFORMER, INFEED POWER ROLLER CONVEYOR 28'L X 6'W, OUTFEED POWER ROLLER CONVEYOR 28'L X 6'W, SHOT BLAST ENTRANCE 6'W X 42"H	\$ 8,500.00
89	PIRANHA PII140 IRONWORKER, 140 TON CAP., 1-3/4" DIA THRU 1", 1-3/8" DIA THRU 1-1/4", SHEAR: 1" X 12" FLAT BAR, 3/4" X 18" FLAT BAR, 1/2" X 20" FLAT BAR, 6" X 6" X 5/8" ANGLE, 2" ROUND BAR, 1-3/8" SQUARE BAR, COPER/NOTCHER: 4" X 6" X 3/8" W/ LARGE QTY OF PUNCH DIES	\$ 250.00
96	HYD-MECH S20A METAL CUTTING HORIZONTAL BANDSAW, S/N 10187163 W/ SPARE BLADE	\$ 250.00
102	EVOLUTION RAGE 2 14" CHOP SAW W/ INFEED/OUTFEED METAL ROLLER CONVEYORS (34'L X 41"W)	\$ 250.00
103	LANDIS-MAIDEN MB SERIES LATHE, 2-1/2" BORE, S/N 8349 W/ PIPE THREADER DIE SETUP, 18-150RPM, 16" BED, 18" SWING W/ TOOLING	\$ 250.00

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109	EN-BLOC DEMAG CRANE SYSTEM, LOT 110-111 (SUBJECT TO PIECEMEAL BREAKOUT)	CONTACT RIGGER FOR PRICING
110	DEMAG 30 TON CAPACITY DOUBLE GIRDER BRIDGE CRANE, APPROX. 45' SPAN, S/N G2759, REMOTE/PENDANT CONTROL, 30-TON CAPACITY MAIN HOIST (MOTOR NEEDS REPAIR), 3-TON CAPACITY AUXILIARY HOIST (SUBJECT TO BULK BID)	CONTACT RIGGER FOR PRICING
111	APPROX. 120' RUNWAY, BUZZBAR, (16) SUPPORT COLUMNS (NOTE: RUNWAY IS 50' LONGER ON ONE SIDE, 120' / 170') (SUBJECT TO BULK BID)	CONTACT RIGGER FOR PRICING
116	EN-BLOC DEMAG CRANE SYSTEM, LOT 117-118 (SUBJECT TO PIECEMEAL BREAKOUT)	CONTACT RIGGER FOR PRICING
117	DEMAG 10 TON CAPACITY DOUBLE GIRDER BRIDGE CRANE, APPROX. 45' SPAN, PENDANT CONTROL, S/N 63493 (SUBJECT TO BULK BID)	CONTACT RIGGER FOR PRICING
118	APPROX. 200' RUNWAY W/ BUZZ BAR AND (16) SUPPORT COLUMNS (SUBJECT TO BULK BID)	CONTACT RIGGER FOR PRICING
119	TRANSCRANE 7 TON CAPACITY BRIDGE CRANE, APPROX. 45' SPAN, REMOTE CONTROL	\$ 1,900.00
120	KONE XL100 2 TON CAPACITY BRIDGE CRANE, APPROX. 15' SPAN X 90' RUNWAY, BUZZ BAR, PENDANT CONTROL	\$ 3,800.00
	ALL SMALL ITEMS \$90.00 PER HOUR PLUS MATERIALS I.E. SKIDS, BOXES, WRAPING, ETC	Contact Rigger
	ALL OTHER LIFTS ARE BASED ON \$25.00 PER LIFT OR \$90.00 PER HOUR	Contact Rigger

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	<p>Canadian Industrial Services 8963 Danforth Road East Coburg, Ontario Canada K9A 4J8 Attn: Don Finkle Office: 1-905-372-8333 Mobile: 1-905-376-0233 Fax: 1-905-372-4473 don@teamcis.ca</p>	